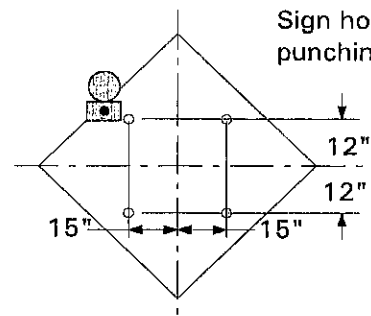


Optional lightweight amber flashing light is mounted to aluminum panel and against vertical mast to prevent spin

48" x 48" 0.100" aluminum panel

Sign hole punching



Vertical mast

5/16" (0.3125") grade 5 bolt attaching sleeve to vertical mast at the top

5/16" (0.3125") grade 5 bolt attaching vertical mast and sleeve to stub

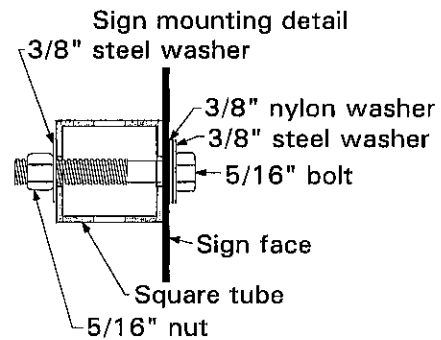
61.75"

Sleeve

Horizontal leg

28.25"

Ballast - 120lb. maximum sandbag weight at end of each leg



Sleeve

Vertical mast  
Horizontal leg

Vertical stub is welded on all 4 sides to horizontal leg

#### Parts List:

All square tube 12 gauge galvanized steel with 0.4375" holes on either 1" centers or drilled as needed.

(2) Vertical masts - 2" x 2" x 108" long.

(2) Sleeves - 2.25" x 2.25" x 36" long.

(2) Horizontal legs - 1.75" x 1.75" x 72" long.

(2) Legs, vertical stubs - 1.75" x 1.75" x 12" long.

Sign mounting hardware: 5/16" (0.3125") stainless steel or grade 5 zinc plated bolts and washers, nylon insert lock nut, and nylon washers against sign face.

APPROVED  
7/15/05

DATE OF REV.

NCHRP 350 COMPLIANT  
5 FEET PORTABLE SIGN STAND  
FOR 48" X 48" DIAMOND

